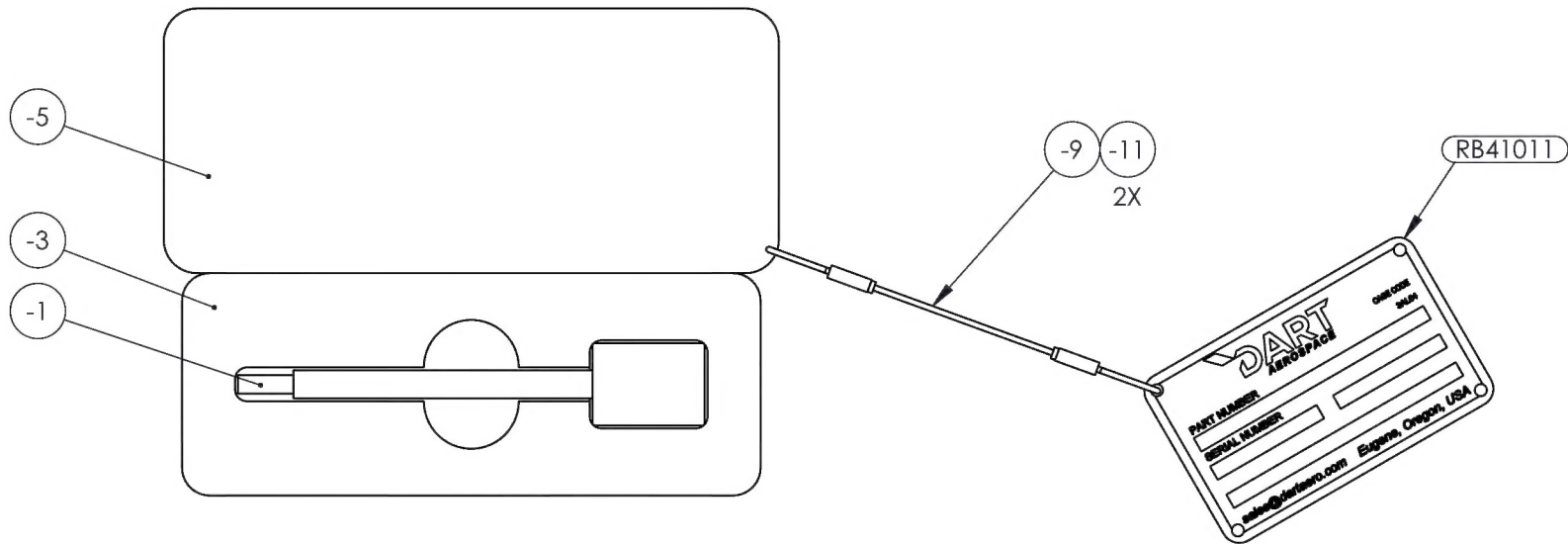


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/21/2016	DPD	JAG



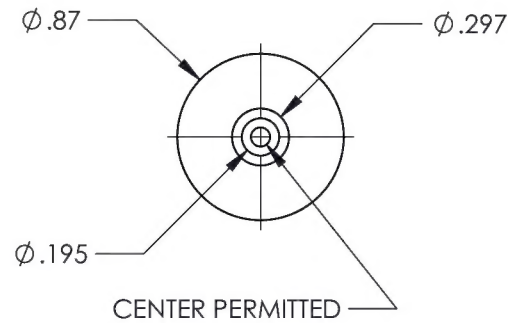
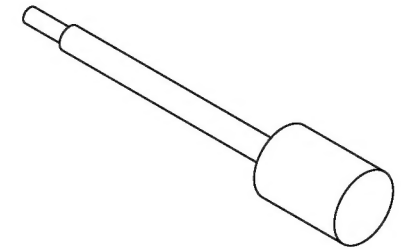
NOTE:
REF. AIRBUS T/N: M651V3001101.

DART AEROSPACE													
TITLE SHAFT ABSORBER SOCKET EXTRACTOR													
DWG NO. RBEM651V3001101	REV 1												
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td colspan="2"> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8	SPEC	.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125°	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>DUERFELDT</td> </tr> <tr> <td>CHECKED:</td> <td>CLOUGH</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	DUERFELDT	CHECKED:	CLOUGH	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT		
DRAWN BY:	DUERFELDT												
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QA APPR:	LINDSAY												
APPROVED:	GILBERT												
<table border="1"> <tr> <td>SCALE</td> <td>1:2</td> </tr> <tr> <td>DATE</td> <td>4/1/2016</td> </tr> <tr> <td colspan="2">SHEET 1 OF 4</td> </tr> </table>		SCALE	1:2	DATE	4/1/2016	SHEET 1 OF 4							
SCALE	1:2												
DATE	4/1/2016												
SHEET 1 OF 4													

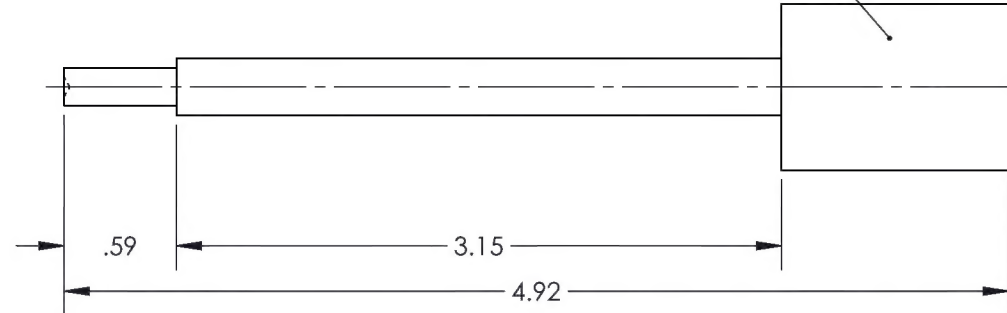
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	EXTRACTOR	6061		2
		B/O	-3	1	BOTTOM FOAM	Y20 BLACK	1.21 X 2.34 X 6.09 (I.R. SPECIALTY)	3
		B/O	-5	1	TOP FOAM	Y20 BLACK	.73 X 2.79 X 6.48 (I.R. SPECIALTY)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1030-E	N/S
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 4 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



ENGRAVE T/N, S/N,
"MADE IN USA"

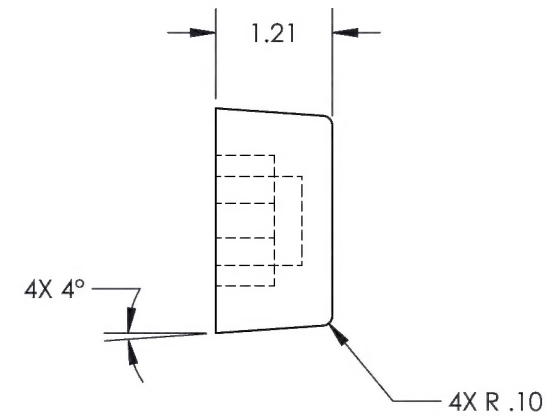
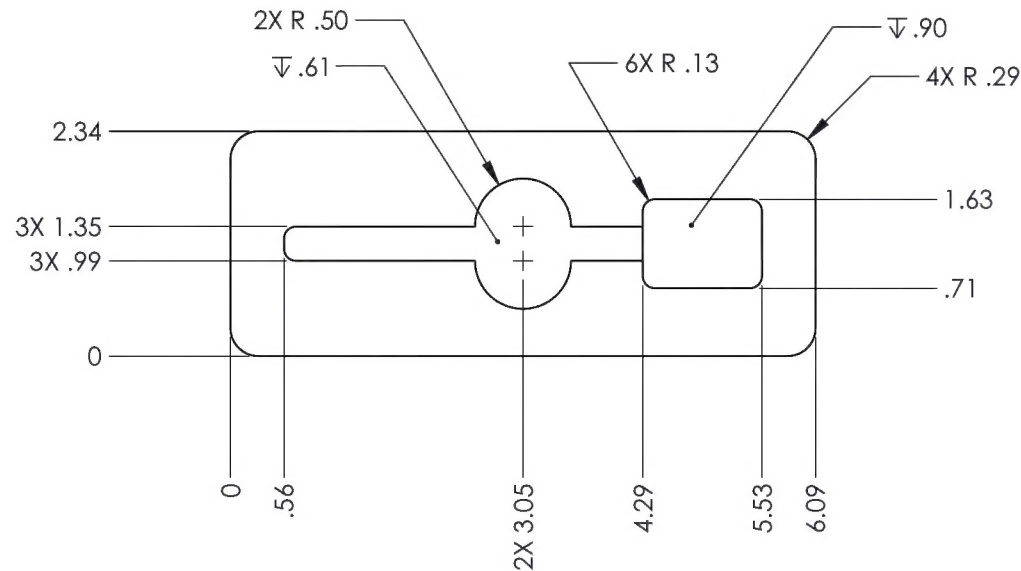
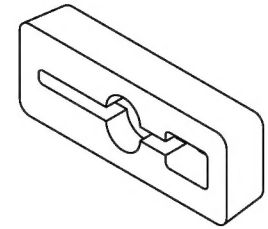


(-1)
EXTRACTOR

DART AEROSPACE	
TITLE SHAFT ABSORBER SOCKET EXTRACTOR	
DWG NO. RBEM651V3001101-1	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 4/1/2016
	SHEET 2 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



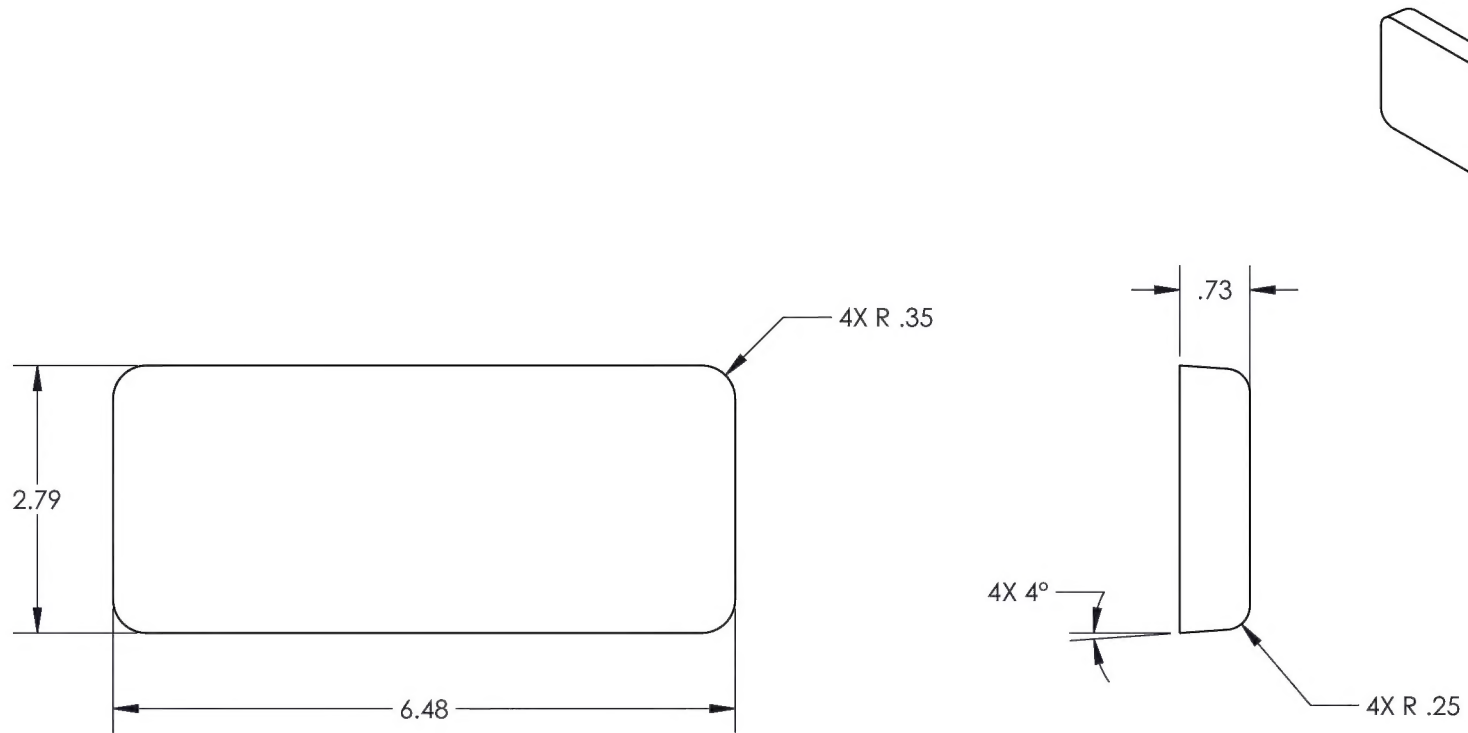
(-3)

BOTTOM FOAM

DART AEROSPACE	
TITLE SHAFT ABSORBER SOCKET EXTRACTOR	
DWG NO. RBEM651V3001101-3	REV 1
MAT'L Y20 BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:2	DATE 4/1/2016
SHEET 3 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(5)

TOP FOAM

DART AEROSPACE	
TITLE SHAFT ABSORBER SOCKET EXTRACTOR	
DWG NO. RBEM651V3001101-5	REV 1
MAT'L Y20 BLACK	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 4/1/2016
	USED ON MODEL H175
	SHEET 4 OF 4